

Take-off/Prefeeder

for easy-to-feed plastic and rubber profiles.

FLERON 
automation

FA 326



Technical data

Belt width	100/125 mm
Effective belt length	370/560 mm
Max. profile width	80/100 mm
Max. profile height	100 mm
Motor power	0,55 kw 1,1 kw 1,5 kw *
Feeding speed	0-117 m/min *
Profile feed height	min 870 mm
Electrical connection	230 V, 1 ph, 50 Hz
Compressed air	6 bar
Dimensions, wxdxh	570x600x1500 mm
Weight	160 kg

* Motor power and feeding speed should be adjusted.

Subject to alterations

FA 326

has dual driven belts with a high friction layer for superior gripping force as well as low surface pressure on the profile. Both feeding belts are driven by same transmission and therefor totally synchronized. To reach a constant centerline of the profile both bands are adjusted away from or towards eachother. The distance between the bands is shown on a display.

The upper band has a pneumatical pressure- liftcontrol allowing it to lift 15 mm when material needs to be removed or making start-up easier. This system also controls the upper band pressure which can be set for best traction against the profile.

Settings to control speed and pulling force are made in an operators panel. The entire machine front as well as bearings, shafts, side plates and fasteners are made in stainless steel.

Equipment for synchronising the speed of the take-off/ prefeeder with a cutting machine, extrusion line or other cutting line equipment can also be supplied from the **Fleron** product-range.

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